



<b>E5xc-06 Whaletail Elliptical</b>	
Model #: MX-E5xc-06	Year 2008
Drawing #: E74-A04C	
Material #: MEP0010-00	
Rev.: J1.1	

Ref#	SAP #	Description	Q'ty	Unit of Measure
AB2	0000081698	R Painting;Stabilizer Set;SL;;;EP76	1	EA
AB2 & AB3	0000085268	Service;Stabilizer Set;F;EP74-US;	1	EA
AB3	0000081700	L Painting;Stabilizer Set;SL;;;EP76	1	EA
AC4	070326	CONSOLE MAST SET WITH BOTTLE HOLDER	1	EA
AC4	0000080755	CONSOLE MAST SET;EP72-KM;SBOM	1	EA
AE1	053433-ZR	PEDAL ARM SET;RIGHT;EP74;SBOM	1	SET
AE2	053433-ZL	PEDAL ARM SET;LEFT;EP74;SBOM	1	SET
AE3	0000087365	CRANK PIN SLEEVE SET;EP74-US;SBOM	1	EA
AG1	053430-ZR	HANDLEBAR SET;RIGHT;EP74;SBOM	1	SET
AG2	053430-ZL	HANDLEBAR SET;LEFT;EP74;SBOM	1	SET
AG3	053430-ZM	MIDDLE HANDLEBAR SET(W/HAND PULSE GRIP)	1	SET
AH1	053432-ZR	LOWER LINK ARM SET;RIGHT;EP74;SBOM	1	SET
AH2	053432-ZL	LOWER LINK ARM SET;LEFT;EP74;SBOM	1	SET
AJ1	0000087098	Painting;Crank Set;BL;Plain;;;EP72	1	EA
AL1	0000085278	Painting;Stabilizer Set;B;EP74-US;	1	EA
AN1	0000080389	CONSOLE SET;EP74-US;H004S007;EP74-AN1C	1	EA
AR6	0000081723	Semi-Assy;Center Axle Sleeve Set;A;EP76	1	EA
AT1	0000086256	Tension WHEEL SET;EP72-US;SBOM;NEW	1	EA
AT1	053437-Z	TENSION WHEEL SET;EP74;SBOM;OLD	1	SET
B57		Part of AT1		
T02		Part of AT1		
T03		Part of AT1		
T04		Part of AT1		
T11		Part of AT1		
not shown	014531-C	hardware Part Package Set(1);EP68-US;	1	SET
not shown	014532-H	Hardware Set(=);EP68-US;EP68-AZ2L;	1	SET
B11	015514-AA	Painting;Guide Rail Fix Tube;BL;;;EP68	1	SET
B12	015642-AA	Painting;Cover CON Tube;BL;;;EP68	1	PCS
B25	015641-AA	Painting;Anti-Sweat Cover;SL;;;EP68	1	PCS
B35	003836-C	Roller Axle;F;SS41;EP23	1	PCS
B36	000028-D	Wheel;;;Nylon;φ100;BL;;EP23	1	PCS
B38	000490-BA	Foot pad;Adjust;;;;EP68	1	PCS
B52	004980-A	NUT INSERT M5 -580-3.0	1	PCS
B54	004375-AC	Screw;Phillip;BH;Stainess;M5x0.8Px15L;BE	1	PCS
B55	004375-00	Screw;Phillip;BH;M5x0.8Px15L;Gap;	1	PCS
B56	004373-00	Screw;Phillip;BH;M5x0.8Px25L;Gap;	2	PCS
B57	0000086513	Screw;Hex Socket;Round;M10x1.5Px40L;	1	EA
B58	004631-00	Screw;Phillip;BH;Tapped;φ4x25L;	2	PCS
B60	004699-00	SCREW HEX SOCKET M8X15	1	PCS
B61	004967-AB	Nut;Hex;Flange;M16x1.5P;Carburizing ;	1	PCS
B62	005245-A	WASHER LK M16.2X31.5X1.5	1	PCS
B63	004931-00	NUT LK 1/4-20UNC	1	PCS
B64	005112-00	Washer;Flat;φ8.2xφ13.0x1.4t;BED;	1	PCS
B65	005067-00	Washer;Flat;φ10.2xφ15.0x1.5t;	1	PCS
B66	004899-00	Nut;Hex;3/8-26UNCx9t**DISC NOT STOCKING	1	PCS
B67	018653-A	SCREW SHOULDER M8X20	1	PCS
C06	008042-F	CONSOLE MAST CONNECTING PLATE	1	PCS
C08	0000080783	KettleRack;Console Mast;ABS;746;BL;CB62;	1	EA
C09	0000080784	Cover;Screw;PVC;BL;CB62;	2	EA
C11	028660-D	Fix Plate;Cover;;SPHC;2.0t ;;CB62	4	PCS
C53	004926-00	NUT LK M8 CHM	1	PCS
C54	004375-00	Screw;Phillip;BH;M5x0.8Px15L;Gap;	1	PCS
C55	005367-00	Clamp;External C-Shaped;S-30;	1	PCS
C56	004493-00	Screw;Hex Socket;Round;M8x1.25Px16L;	1	PCS
C57	004697-AC	Screw;Hex Socket;M8x1.25Px25L;Zinc;	4	PCS
C58	004983-A	Insert Nut;Hex;NKHS-8125-2.5(M8x1.25P);	8	PCS

Ref#	SAP #	Description	Q'ty	Unit of Measure
C59	004539-AC	SCREW HEX M8X25	1	PCS
C60	005021-A	Washer;Spring;φ8.2xφ15.4x2.0t;	1	PCS
C61	004979-00	INSERT NUT M8	2	PCS
C62	005012-00	WASHER LK M8.0X13X2T	4	PCS
D13	018589-DR	Console Wire;200L;KP H6630P1-08;EP71;	1	PCS
D60	053431-Z	HAND PULSE GRIP SET;EP74;SBOM	1	SET
D62	007806-D	PLATE CONTACT HR	4	PCS
D64	037988-AR	Overlay Set;Quick Key;Left;EP74-US;EP74	1	PCS
D65	037989-AR	Overlay Set;Quick Key;Right;EP74-US;EP74	1	PCS
D70	004647-00	Screw;Phillip;Round;φ3x12L;	1	PCS
E11	053435-Z	ROLLER SET;EP74;SBOM	1	SET
E13	008880-B	MAIN AXLE SPACE RING;SS41;EP68-E13B-01	2	PCS
E14	0000081718	Crank Sleeve Axle;S45C;EP72-E14C;	2	EA
E23	009470-A	Bushing;Cu MS;ψ34;EP23	1	PCS
E28	001447-C	Pedal Pad;R;Rubber;BL;EP23	1	PCS
E29	001448-C	Pedal Pad;L;Rubber;BL;EP23	1	PCS
E40		Part of AE3		
E42	015555-AA	Painting;Pedal CON Plate;BL;Plain;;EP68	1	SET
E49	004080-A2	Bearing;Ball;6203ZZ(ψ17xψ40x12t);TPI	4	PCS
E51	004980-A	NUT INSERT M5 -580-3.0	6	PCS
E52	004078-A2	Bearing;Ball;6005ZZ(ψ25xψ47x12t);TPI	4	PCS
E53	018621-A	Screw;Hex Socket;Round;CrMo;M10x1.5Px100	1	PCS
E54	004950-A	Nut;Nylon;M10x1.5P;	1	PCS
E55	005063-00	Washer;Flat;φ10.2xφ24.5x1.0t;	1	PCS
E56	004072-A2	Bearing;Ball;6002ZZ(ψ15xψ32x9t);TPI	4	PCS
E57	037985-00	Washer;Flat;φ8.2xφ22.0x1.5t;	1	PCS
E58	004695-AB	Screw;Hex Socket;Flat;M8x1.25Px12L;Adher	1	PCS
E59	004375-AC	Screw;Phillip;BH;Stainless;M5x0.8Px15L;BE	1	PCS
E62	005356-00	Clamp, Internal; C-Shaped; R-47	4	PCS
E65	005127-00	Washer, Flat; M25.5x38x1.0T	2	PCS
E66	005219-00	Washer, Wave; 26.5x35x.3	2	PCS
F01	0000085977	Guide Raid;AL 6061;EP74-F01;	1	EA
F05	009670-E	Rail;Up;Anodizing;AL 6063;EP68	1	PCS
F09	009073-B	Ring;Guid Rail;;SS41;;;;;EP68	1	PCS
F10	001398-CA	Rubber Pad;Guide Rail;Rubber;EP68	1	PCS
F12	004861-AA	Screw;Phillip;BH;Big;M5x0.8Px13L;Ni;	6	PCS
G10	053429-Z	ROTATION HOUSING ASSEMBLY SET;EP74;SBOM	1	SET
G11	015609-AB	Painting;Swivel Base Sleeve Cap;SL/GY;;	2	PCS
G50	005355-00	Clamp, Internal; C-Shaped; R-55	2	EA
G51	009589-A	Cap;sTEEL;	1	PCS
G52	072166	Foam;Arm Rest;;;31D*3T*543L;BL;;JHT	2	EA
G53	004079-A3	Bearing;Ball;6006ZZ(ψ30xψ55x13t);TPI	4	PCS
G54	0000856-00	Hole Plug; KSS HP-10;PL;Market	2	EA
H50	004911-00	NUT HEX M16 ZINC	2	PCS
H51	004134-00	BEARING ROD END M16x2	1	PCS
H53	004980-A	NUT INSERT M5 -580-3.0	1	PCS
H54	004375-AE	Screw;Phillip;BH;Stainless;M5x0.8Px15L;BE	1	PCS
J05	0000086231	Screw;Phillip;BH;M5x0.8Px10L;;	16	EA
J07	005487-D	SPRING COMPRESS	1	PCS
J09	004615-00	SCREW BH M4X10	4	PCS
J50	005366-00	Clamp;External C-Shaped;S-25;	2	PCS
L04	0000085279	Painting;Decorate Plate;Cover;B;	1	EA
N07	018605-D	Overlay;Console;Up;CB61-US;English;CB61	1	PCS
N09	018607-B	Overlay;Console;Down;CB61-US;English;CB6	1	PCS
N13	018608-D	Overlay;Console;Middle;CB61-US;English;C	1	PCS
N18	0000083655	Receiver;Inbuilt;All in one;CB64-N20A;	1	EA

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N19	015261-AA	Painting;Kettle Rack;CN/GY;;;CB32B	1	SET
N24	013780-AA	Control Board;Quick Key;R7000(RB73);RB73	2	SET
N25	065640-A	SCREW BH M3X30	4	EA
N51	0000081745	Screw;Phillip;BH;Stainess;M5x0.8Px8L;	4	EA
N53	068631-A	Screw;Phillip;BH;Big;M3x0.5Px4L;	5	EA
N58	065640-A	SCREW BH M3X30	4	EA
not shown	006928-B	Manual;Assembly Guide;EP68-US;English;E	1	EA
not shown	0000083331	Assembly Manual Insert;CB64-US;	1	EA
P01	002122-FR	Console Wire;1350L;XAP-08V-1;EP68;	1	PCS
P02	002682-CR	ECB Wire;100L;(3.96-5P WH VH+HL20P-03);E	1	PCS
P03	034585-CR	Pulse Senson Wire;820L;(TKP H66031P-06);	1	PCS
P04	003374-ER	Connect Wire;Power Switch;1600L;(SCD-026	1	PCS
P05	028506-BR	Resistance;Power;Wire;400W 10Ω 750mm;EP6	1	PCS
P06	002753-DR	TV Signal Wire;1600L;5CF;EP68;	1	PCS
P09	013782-AB	Controller;Generator;H002;U5,R5,E5;CB32	1	SET
P11	056007-A	H/P EXT GND Wire;1300L;(φ5.0 OT);EP74;	1	PCS
P12	056225-A	Cord;Clip;FH1000B;Lian Ci;EP68	1	PCS
P13	056226-A	Cord;FH0900W;Lian Ci;EP68	1	PCS
P14	003393-A	WIRE HARNESS 33x29x21.5MM	1	PCS
P54	065248-A	Exchange connector;TV;F HSGx2 GF-A028 Sc	1	EA
P55	004364-00	SCREW BH M5X12 SELF TAPPING	1	PCS
P56	004951-A	Nut;M5;Plating CR	1	PCS
P59	003393-A	WIRE HARNESS 33x29x21.5MM	1	PCS
P60	056225-A	Cord;Clip;FH1000B;Lian Ci;EP68	2	PCS
Q01	0000085229	SIDE COVER SET;LEFT;EP74-US;SBOM	1	EA
Q02	0000085228	SIDE COVER SET;RIGHT;EP74-US;SBOM	1	EA
Q03	000220-CA	Boot;Console Mast;;PVC;;BL;;EP68	1	PCS
Q04	000174-DA	Pedal;;L;ABS PA-746;;BL;;EP68	1	PCS
Q05	000175-DA	Pedal;;R;ABS PA-746;;BL;;EP68	1	PCS
Q06	000049-BA	Cover;Frame;ABS PA-746;BL;EP68	1	PCS
Q07	000313-BA	Cover;Frame;;ABS PA-746;;BL;;EP68	1	PCS
Q08	038428-AA	UP STICKER COVER(PAINT);EP68-US(BLACK);	1	SET
Q09	001192-CA	Cover;Pulley;;PP;;BL;;EP68-Q09C	1	PCS
Q10	001150-CA	Boot;Crank;PP;BL;EP68-Q10C	1	PCS
Q11	000330-CA	Boot;Link Arm;R;ABS PA-746;;BL;;EP68	1	PCS
Q12	000331-CA	Boot;Link Arm;L;ABS PA-746;;BL;;EP68	1	PCS
Q13	000249-DA	Boot;Arm Rest;L;PA-746;;BL;;EP68	1	EA
Q14	000250-DA	Boot;Arm Rest;R;PA-746;;BL;;EP68	1	EA
Q15	000251-DA	Boot;Swivel Axle;;ABS PA-746;;BL;;EP68	1	PCS
Q16	000252-CA	Cover;Arm Rest;;ABS PA-746;;BL;;EP68	1	PCS
Q17	015613-AB	Painting;Disc;SL/GY;;;EP23B	1	PCS
Q18	001408-E	END CAP DISK	1	PCS
Q19	066655-AA	E-PORT Fix Plate;ABS PA-746(BL);EP68-Q19	1	EA
Q23	053431-Z	HAND PULSE GRIP SET;EP74;SBOM	1	SET
Q24	028563-CA	Grip;Sensor;D;PA-746;BL;EP71;	2	EA
Q26	000332-BA	PILLAR LINK ARM	1	PCS
Q27	007970-B	PLATE CONNECTING COVER FRONT	1	PCS
Q51	005140-A	Washer;Flat;φ5.5xφ10.0x1.2t;	1	PCS
Q52	004615-00	Screw, Button Head; M4 x 10L	4	EA
R03	0000088544	DRIVE MAIN AXLE SET;EP74;SBOM;(NEW)	1	EA
R01		Part of R03		
R05		Part of R03		
R08		Part of R03		
R17		Part of R03		
R41		Part of R03		
R44		Part of R03		

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R50		Part of R03		
R04	0000087853	PULLEY AXLE SET;EP74;SBOM;(NEW)	1	EA
R04	053434-Z	PULLEY AXLE SET;EP74;SBOM;(OLD)	1	SET
R02		Part of R04		
R08		Part of R04		
R42		Part of R04		
R44		Part of R04		
R46		Part of R04		
R09	004159-00	Belt;POLY-V;320-J8;	1	PCS
R11	0000087101	Belt;POLY-V;420-J14;Carlisle;;Rubber;Net	1	EA
R15	005351-00	Clamp;Internal C-Shaped;R-32;	2	PCS
R16	004991-00	Key;Round;Dual-End;6x6x20L;	1	PCS
R40	004988-00	Key;Round;Dual-End;6x6x14L;DISC NOT STOC	1	PCS
R48	004961-A	Nut;Hex;M30x1.5Px8t;	1	PCS
R51	0000081707	WASHER STAR 1.5 ZINC	1	EA
S01	012819-00	Generator;ψ210 CE EP MX/600Series400W;J	1	SET
S02	004692-A	Bolt;Eye Hook;1/4-20UNCx40L;	2	PCS
S10	004615-00	SCREW BH M4X10	4	PCS
S52	004447-00	BOLT SH M5X12	1	PCS
S53	005078-00	Washer, Flat; 5.3 x 10.0 x 1.0T	1	PCS
T05	009003-A	AXLE IDLER	1	PCS
T21	0000086250	TENSION WHEEL SET;Rework;EP72;SBOM	1	EA
T49	004084-A4	Bearing;Ball;6304ZZ(ψ20xψ52x15t);TPI	2	EA
T50	005137-A	Washer;Flat;φ20.2xφ30.5x2.0t;Black Zinc;	1	PCS
T51	004699-00	SCREW HEX SOCKET M8X15	1	PCS
U09	005355-00	Clamp;Internal C-Shaped;R-55;	1	PCS
V04	027982-B	Decal;Side Cover;EP68-US;EP68	1	PCS
V05	006675-C	Sticker;Aperture;TV Rack;EP68-US;EP68	1	PCS
V04	0000083066	Decal;Side Cover;SNAP;EP74	1	EA
W25	028272-CR	Membrane Keypad;Left;Plane 4Key;CB64	1	PCS
W26	032524-CR	Membrane Keypad;Right;Plane 4Key;CB64	1	PCS
W27	034598-BR	Membrane Keypad;Down;Plane 4Key;CB64	1	PCS
W35	056004-A	Pulse Sensor Wire; 300L		
W36	056009-A	Pulse Board PWR Wire;220L;(TKP 2510A-3P	1	PCS
W37	056008-A	H/P GND Wire;100L;(KST FDFNYD2-250-1 HSG	1	PCS
W38	003383-A	Cord;FH0900B-2 LianCi TM38	1	PCS
Y25	034586-BR	Quickly Key Wire;200L;(TKP H6630P-06+TKP	1	PCS
Y52	056225-A	Cord;Clip;FH1000B;Lian Ci;EP68	2	PCS
Y52	056225-A	Cord;Clip;FH1000B;Lian Ci;EP68	2	PCS
Z01	004479-00	SCREW HEX M8X15	1	PCS
Z02	005229-00	Washer;Wave;Nylon+S2Mo;φ20.5xφ29.0x1.5t;	1	PCS
Z03	004370-00	Screw;Phillip;BH;M5x0.8Px10L;	1	PCS
Z04	004533-AB	Screw;Hex Socket;Round;M8x1.25Px65L;Adhe	1	PCS
Z05	004488-AB	Screw;Hex Socket;Round;M8x1.25Px55L;Blac	2	EA
Z06	005039-00	Washer;Flat;φ8.2xφ16.0x1.0t;	1	PCS
Z07	004926-00	NUT LK M8 CHM	1	PCS
Z08	005220-00	WASHER WW M20.7X29.1X0.3 CHM	1	PCS
Z09	020045-00	Screw;Phillip;Sink;M5x0.8Px12L;	8	PCS
Z13	020105-AC	Screw;Hex Socket;Round;M10x1.5Px15L;Adhe	1	EA
Z14	004539-AC	SCREW HEX M8X25	2	PCS
Z25	004482-AB	Screw;Hex Socket;Round;M8x1.25Px20L;Adhe	8	PCS
Z30	009081-B	SLEEVE ROD BEARINGS	1	PCS
Z32	020425-00	Washer;Flat; φ8.4xφ15.5x1.6t;	8	PCS